



43132...B04  
44143...C04  
44156...D04  
44243...E04  
44600...F04  
44643...G04  
44643...H04  
44649...I04  
45285...J04  
45290...K04  
46176...L04  
46780...M04  
46780...N04  
46780...O04

810ER ASSEMBLY PART NUMBER	ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY								43132	MAY 6, 1992	05.18-	PAGE	547
	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A SGC	COMP ASSY CODE	ASSY INSP	ASSY SGC DESC	END PLAY OR PRELOAD	OBSCOLETE DATE			
	43132 43319D	CONE CUP		0 0	2 1	2AF 1BG	90029 0		6BB ASSEMBLY				
	43132 43319D X15-43131	CONE CUP CONE SPCR A		20024 20024 20000	2 1 0	2AA 1BB 04P	90032 90033 90043	20024 20024 20024	5BB ASSEMBLY 5BB ASSEMBLY 5BB ASSEMBLY	EP .0040 EP .0060 PL .0010			
	43132 43319D X15-43131	CONE CUP CONE SPCR A		30362 30000 0	2 1 0	2AF 1BG 04P	90053 90052 0	30362 6BB ASSEMBLY	PL .0020				
	43132 43319D X15-43131	CONE CUP CONE SPCR A		0 0 0	2 1 0	2AF 1BG 04P	90052 90047 0-362	0 6BB ASSEMBLY	EP .0030				
	43132 43319D X15-43131	CONE CUP CONE SPCR A		0-362 0 0	2 1 0	2AF 1BG 04P	90047 90041 0-362	0 6BB ASSEMBLY	PL .0010				
43132-B	43132-B 43312	CONE CUP		00 00	1	2AF 1BF	90040 0	0	7BA ASSEMBLY		90 124		
	43132-B 43312-B	CONE CUP		00 00	1	2AF 1BF	90038 0	0	7BA ASSEMBLY		90 124		
	43132-B 43312-B	CONE CUP		00 00	2	2AF 1BG	90042 0	0	7BB ASSEMBLY		90 124		
T43173	09195 T43173 K50729	CUP TUBE BACK RING		40024	2	1AD 1451 2419	90010 40024	40024	451 TUBE ASSY				
T43174	T43174 K44734	TUBE BACK RING			1	454	90010		454 TUBE ASSY				
T43174A	14276 129672 143174A	CUP CLOSURE TUBE		40024	2	1AE 411 1454	90011 40024	40024	454 TUBE ASSY				
T43178	09195 T43178 K50729	CUP TUBE BACK RING		40024	2	1AD 1451 2419	90010 40024	40024	451 TUBE ASSY				
T43179	09195 T43179 K50729	CUP TUBE BACK RING		40024	2	1AD 1451 2419	90010 40024	40024	451 TUBE ASSY				
T43179X	09195 T43179X K50729	CUP TUBE BACK RING		40024	2	1AD 1451 2419	90010 40024	40024	451 TUBE ASSY				
	T43179X K50729	TUBE BACK RING			1	451	90011		451 TUBE ASSY				
K43629	K43628 K43629	IMPELLER ASSEMBLY			1	474 474	90010		474 ASSEMBLY		75 224		
K43633	K33011 K33031 K43633 K43671	WEARPLATE L P COVER HOUSING LUG LINER			2	489 466 487 489	90010		486 HSG ASSY		84 059		
K43664	K43664 K43665 K56306	ASSEMBLY LUG LINER WEARPLATE			1	488 489 489	90010		481 ASSEMBLY		75 097		
K43694	K43694 K43695	CONE SPCR FLINGER			1	488 474	90010		488 SPCR ASSY		78 347		
44131	44131 44348	CONE CUP		0 0	1	2BF 1BF	90038 0	0	6BA ASSEMBLY				

810ER

## ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY 44143 MAY 6, 1992 05.18- PAGE 548

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q-A	COMP ASSY SGC CODE	ASSY INSP	ASSY SGC DESC	END PLAY OR PRELOAD	OBSOLETE DATE
44143	44143	CONE		0	1	2BF	90010	0	6BA ASSEMBLY	
	44348	CUP		0	1	1BF				
	44143	CONE		0-30	1	2BF	90044	0-33	6BA ASSEMBLY	
	44348	CUP		0-39	1	1BF				
	44143	CONE		0	1	2BF	90011	0	6BA ASSEMBLY	
	44348-B	CUP		0	1	1BH				
	44143	CONE		20024	2	2BA	90032	20024	5BB ASSEMBLY	EP .0040
	44363D	CUP		20024	1	1BB	90051	20024	5BB ASSEMBLY	EP .0060
X1S-44143		CONE SPCR A		20000	1	04P				
	44143	CONE		30000	2	2BF	90056	30000	6BB ASSEMBLY	PL .0020
	44363D	CUP		30000	1	1BG				
X1S-44143		CONE SPCR A		0	1	04P				
	44143	CONE		30030	2	2BF	90057	30033	6BB ASSEMBLY	PL .0010
	44363D	CUP		30039	1	1BG				
X1S-44143		CONE SPCR A		0	1	04P				
	44143	CONE		30227	2	2BF	903A1	30227	6BB ASSEMBLY	PL .0010
	44363D	CUP		30227	1	1BG				
X1S-44143		CONE SPCR A		0	1	04P				
	44143	CONE		70000	2	2BA	90012	70000	5BB ASSEMBLY	EP :0010
	44363D	CUP		20024	1	1BB	90036	70000	5BB ASSEMBLY	EP :0020
X1S-44143		CONE SPCR A		20000	1	04P	90013	70000	5BB ASSEMBLY	EP .0060
NA44143	NA44143	CONE		70076	2	2BA	90014	70076	5BB ASSEMBLY	EP .0010
	44363D	CUP		20076	1	1BB				
NA44143	NA44143	CONE		70199	2	2BA	9U035	7U199	5BB ASSEMBLY	EP .0050
	44363D	CUP		20081	1	1BB				
NA44143	NA44143	CONE		70199	2	2BA	90035	70199	5BB ASSEMBLY	EP .0050
	44363D	CUP		20081	1	1BB				
44150	44150	CONE		0	1	2BF	90015	0	6BA ASSEMBLY	
	44348	CUP		0	1	1BF				
	44150	CONE		0-30	1	2BF	90052	0-33	6BA ASSEMBLY	
	44348	CUP		0-39	1	1BF				
	44150	CONE		30000	2	2BF	90042	30000	6BA ASSEMBLY	PL .0005
	44348	CUP		30000	2	1BF				
X2S-44150		CONE SPCR		0	1	04A				
Y2S-44348		CUP SPCR		0	1	04B				
	44150	CONE		0	1	2BF	90016	0	6BA ASSEMBLY	
	44348-B	CUP		0	1	1BH				
	44150	CONE		0	2	2BF	90031	0	6BB ASSEMBLY	
	44363D	CUP		0	1	1BG				
	44150	CONE		20024	2	2BA	90037	20024	5BB ASSEMBLY	EP .0040
	44363D	CUP		20024	1	1BB				
X1S-44150		CONE SPCR A		20000	1	04A				
	44150	CONE		30000	2	2BF	90034	30000	6BB ASSEMBLY	EP .0020
	44363D	CUP		30000	1	1BG	90017	30000	6BB ASSEMBLY	EP .0040
X1S-44150		CONE SPCR A		0	1	04A				
	44150	CONE		30030	2	2BF	90018	30030	6BB ASSEMBLY	EP .0040
	44363D	CUP		30000	1	1BG				
X1S-44150		CONE SPCR A		0	1	04A				
	44150	CONE		70000	2	2BA	90045	70000	5BB ASSEMBLY	EP .0040
	44363D	CUP		20024	1	1BB				
X1S-44150		CONE SPCR A		20000	1	04A				

ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY										44156	MAY 6, 1992	05.18-	PAGE 549
ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	COMP DESC	SP TY	COMP INSP	Q-A SGC	COMP CODE	ASSY INSP	ASSY SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE		
44156	44156	CONE		0	1	2BF	90020	0	6BA ASSEMBLY				
	44348	CUP		0	1	1BF							
	44156	CONE		0	1	2BF	90021	0	6BA ASSEMBLY				
	44348-B	CUP		0	1	1BH							
	44156	CONE		40024	2	2BA	90047	40024	5BB ASSEMBLY	EP .0040			
	44363D	CUP		40024	1	1BB							
X1S-44156	CONE SPCR A1			20000	1	04A							
NA44156	NA44156	CONE		30000	2	2BF	90033	30000	6BB ASSEMBLY	EP .0020			
	44363D	CUP		30001	1	1BG							
	NA44156	CONE		70076	2	2BA	90022	70076	5BB ASSEMBLY	EP .0000-.0020			
	44363D	CUP		20076	1	1BB							
44157	44157	CONE		0	1	2BF	90023	0	6BA ASSEMBLY				
	44348	CUP		0	1	1BF							
	44157	CONE		0	2	2BF	90043	0	6BB ASSEMBLY				
	44363D	CUP		0	1	1BG							
44158	44158	CONE		20024	2	2BA	90054	20024	5BA ASSEMBLY	EP .0060	77 237		
	44348	CUP		20024	2	1BL							
Y1S 44348	CUP SPCR			20000	1	04B							
	44158	CONE		0	1	2BF	90049	0	6BA ASSEMBLY				
	44348-B	CUP		0	1	1BH							
44162	44162	CONE		0	1	2BF	90025	0	6BA ASSEMBLY				
	44348	CUP		0	1	1BF							
	44162	CONE		00	1	2BF	906A1	00	7BA ASSEMBLY				
	44348	CUP		00	1	1BF							
	44162	CONE		0	1	2BF	90026	0	6BA ASSEMBLY				
	44348-B	CUP		0	1	1BH							
	44162	CONE		30000	2	2BF	90053	30000	6BB ASSEMBLY	EP .0015			
	44363D	CUP		30000	1	1BG							
X1S-44162	CONE SPCR A			0	1	04P							
	44162	CONE		70000	2	2BA	90027	70000	5BB ASSEMBLY	EP .0040			
	44363D	CUP		20024	1	1BB	90028	70000	5BB ASSEMBLY	EP .0060			
X1S-44162	CONE SPCR A			20000	1	04P							
	44162	CONE		20024	2	2BA	90055	20024	5BB ASSEMBLY	EP .0040			
	44363D	CUP		20024	1	1BB							
X2S-44162	CONE SPCR A1			20000	1	04A							
44162-B	44162-B	CONE		00	1	2BF	90029	00	7BA ASSEMBLY		91 073		
	44348	CUP		00	1	1BF							
	44162-B	CONE		00	2	2BF	90050	00	7BB ASSEMBLY				
	44363D	CUP		00	1	1BG							
NA44163	NA44163	CONE		30000	2	2BF	90039	30000	6BB ASSEMBLY	EP .0020			
	44363D	CUP		30001	1	1BG							
	NA44163	CONE		70076	2	2BA	90030	70076	5BB ASSEMBLY	EP .0010			
	44363D	CUP		20076	1	1BB							
	NA44163	CONE		70199	2	2BA	90048	70199	5BB ASSEMBLY	EP .0050			
	44363D	CUP		20081	1	1BB							
K44241A	14276	CUP		40024	2	1AE	90010	40024	454 TUBE ASSY				
	K44241A	TUBE			1	454							
	T49574	CLOSURE			2	411							

ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY										44243	MAY 6, 1992	05.18-	PAGE	550
B10ER	ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A SGC	COMP ASSY CODE	ASSY INSP	ASSY SGC DESC	END PLAY OR PRELOAD	OBsolete DATE			
K44243A	14276 K44243A T49574	CUP TUBE CLOSURE		40024	2 1AE 1 454 2 411	90010	40024	454	TUBE ASSY					
K44252A	14276 129672 K44252A	CUP CLOSURE TUBE		40024	2 1AE 2 411 1 454	90010	40024	454	TUBE ASSY					
K44255A	14276 129672 K44255A	CUP CLOSURE TUBE		40024	2 1AE 2 411 1 454	90010	40024	454	TUBE ASSY					
K44261	09195 K44261 K50729	CUP TUBE BACK RING		40024	2 1AD 1 451 2 419	90010	40024	451	TUBE ASSY					
K44262	09195 K44262 K50729	CUP TUBE BACK RING		40024	2 1AD 1 451 2 419	90010	40024	451	TUBE ASSY					
K44276A	09195 K44276A K52007	CUP TUBE CLOSURE		40024	2 1AD 1 451 2 411	90010	40024	451	TUBE ASSY					
K44276X	09195 K44276X K50729	CUP TUBE BACK RING		40024	2 1AD 1 451 2 419	90010	40024	451	TUBE ASSY					
K44282XA	09195 K44282XA K52004	CUP TUBE CLOSURE		40024	2 1AD 1 451 2 411	90010	40024	451	TUBE ASSY					
K44288A	09067 09195 127362 K36061 K44288A K52003	CONE CUP FLINGER CLOSURE TUBE CLOSURE		40024 40024	2 2AD 2 1AD 2 412 2 411 1 451 2 411	90010	40024	451	TUBE ASSY					
K44299A	14276 K44299A T49574	CUP TUBE CLOSURE		40024	2 1AE 1 454 2 411	90010	40024	454	TUBE ASSY					
K44450	K43665 K44450 K56306	LUG LINER HOUSING HEARPLATE			2 489 1 487 2 489	90010		486	HSG ASSY					
L44600LA	L44643 L44600LA	CONE DUOFASEAL		20024 0E000	1 2AD 1 090	9E2A4 2E024		542	ASSEMBLY					
	L44643 L44600LA	CONE DUOFASEAL		20024	1 2AD 1 090	9K2A1 2K024		542	ASSEMBLY					
	L44643 L44600LA	CONE DUOFASEAL		20024	1 2AD 1 090	902A1 20024		542	ASSEMBLY					
	L44643 L44600LA	CONE DUOFASEAL		40024	1 2AD 1 090	90051 40024		542	ASSEMBLY					
	L44643 L44600LA	CONE DUOFASEAL		40304	1 2AA 1 090	90061 40304		542	ASSEMBLY					
	L44643 L44610 L44600LA	CONE CUP DUOFASEAL		20024 20024 0E000	1 2AD 1 1AD 1 090	9E2A6 4E024		542	ASSEMBLY					
	L44643 L44610 L44600LA	CONE CUP DUOFASEAL		20024 4E024 0E000	1 2AD 1 1AA 1 090	9E2A5 4E024		542	ASSEMBLY					

810ER	ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY										44600	MAY 6, 1992	05.1B-	PAGE 551
ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	COMP DESC	SP TY	COMP INSP	Q-A SGC	COMP ASSY CODE	ASSY INSP	SGC ASSY DESC	END PLAY OR PRELOAD	OBSOLEIC DATE--				
	L44643	CONE		40024	2	2AD	90053	40024	SAS ASSEMBLY	EP .0100				
	L44610	CUP		40024	2	1AD								
	L44610EC	CUP SPCR S	S	20000	1	04A								
	L44643XC	CONE SPCR A		20000	1	04A								
	K106789R	CUP SPCR SY		20000	1	049								
	L44600LA	DUOFASEAL			2	090								
	L44643	CONE		20024	2	2AD	902A7	20024	SAF ASSEMBLY	EP .0100				
	L44610	CUP		20024	2	1AD								
	K106789R	CUP SPCR SY		20000	1	049								
	K106790R	CONE SPCR SX		20000	1	049								
	L44600LA	DUOFASEAL			2	090								
	L44643	CONE		40024	2	2AD	90052	40024	SAF ASSEMBLY	EP .0100				
	L44610	CUP		40024	2	1AD	90060	40024	SAF ASSEMBLY	EP .0200				
	K106789R	CUP SPCR SY		20000	1	049	90054	40024	SAF ASSEMBLY	EP .0300				
	L44600LA	DUOFASEAL			2	090								
L44600LB	L44643X	CONE		20024	1	2AA	902A3	20024	542 ASSEMBLY					
	L44600LB	DUOFASEAL			1	090								
	L44643X	CONE		40024	1	2AA	90056	40024	542 ASSEMBLY					
	L44600LB	DUOFASEAL			1	090								
	L44643X	CONE		20024	1	2AA	902A2	20024	542 ASSEMBLY					
	K97154	DUOFASEAL			1	090								
	RUB RING				1	090								
	L44643X	CONE		40024	1	2AA	90055	40024	542 ASSEMBLY					
	L44600LB	DUOFASEAL			1	090								
	K97154	RUB RING			1	090								
	L44643X	CONE		40410	1	2AA	90059	40410	542 ASSEMBLY					
	L44600LB	DUOFASEAL			1	090								
	K97154	RUB RING			1	090								
	L44643X	CONE		40024	2	2AA	90057	40024	SAA ASSEMBLY	EP .0120				
	L44610	CUP		40024	2	1AD								
	L44643XB	CUP SPCR A		20000	1	04A								
	L44600LB	DUOFASEAL			2	090								
	L44643X	CONE		40024	2	2AA	90058	40024	SAS ASSEMBLY	EP .0100				
	L44610	CUP		40024	2	1AD								
	K106789R	CUP SPCR SY		20000	1	049								
	K106790R	CONE SPCR SX		20000	1	049								
	L44600LB	DUOFASEAL			2	090								
	K97154	RUB RING			2	090								
L44600LC	L44642	CONE		48024	1	2AA	98061	48024	542 ASSEMBLY		86 037			
	L44600LC	DUOFASEAL			1	090								
L44643	L44643	CONE		0	1	2AF	90041	0	SAA ASSEMBLY					
	L44610	CUP		0	1	1AF								
	L44643	CONE		40024	2	2AD	90036	40024	SAA ASSEMBLY	EP .0120				
	L44610	CUP		40024	2	1AD								
	XC2348-SA	CUP SPCR R		20000	1	04A								
	L44643	CONE		40024	2	2AD	90015	40024	SAA ASSEMBLY	EP .0120	77 237			
	L44610	CUP		40024	2	1AD								
	L44610EA	CUP SPCR		20000	1	04A								
	L44643XA	CONE SPCR A		20000	1	04P								
	L44643	CONE		40024	2	2AD	90016	40024	SAE ASSEMBLY	EP .0120				
	L44610	CUP		40024	2	1AD								
	L44610EB	CUP SPCR R		20000	1	04P								
	L44643XA	CONE SPCR A		20000	1	04P								

810ER

## ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY

44643

MAY

6, 1992

05.18-

PAGE

552

ASSEMBLY  
PART NUMBER

COMPONENT PART NUMBER	COMPONENT DESC	SP TY	COMP INSP	Q/A SGC	COMP ASSY CODE	ASSY INSP	ASSY SGC DESC	END PLAY OR PRELOAD	OBSCOLETE DATE
L44643	CONE		40024	2 2AD	90042	40024	SAF ASSEMBLY	EP .0120	78 284
L44610	CUP		40024	2 1AD					
K106394R	CUP SPCR		20000	1 049					
L44643	CONE		20024	2 2AD	9E2A7	2E024	SAF ASSEMBLY	EP .0060	
L44610	CUP		20024	2 1AD					
K106789R	CUP SPCR SY		2E000	1 049					
K106790R	CONE SPCR SX		2E000	1 049					
L44643	CONE		20024	2 2AD	902A2	20024	SAF ASSEMBLY	EP .0080	
L44610	CUP		20024	2 1AD	902A9	20024	SAF ASSEMBLY	EP .0100	
K106789R	CUP SPCR SY		20000	1 049	902A8	20024	SAF ASSEMBLY	EP .0160	
K106790R	CONE SPCR SX		20000	1 049					
L44643	CONE		20024	2 2AD	9E2A6	2E024	SAF ASSEMBLY	EP .0060	
L44610	CUP		4E024	2 1AA					
K106789R	CUP SPCR SY		2E000	1 049					
K106790R	CONE SPCR SX		2E000	1 049					
L44643	CONE		40024	2 2AD	90035	40024	SAF ASSEMBLY	EP .0060	
L44610	CUP		40024	2 1AD	90021	40024	SAF ASSEMBLY	EP .0100	
K106789R	CUP SPCR SY		20000	1 049	90025	40024	SAF ASSEMBLY	EP .0120	
K106790R	CONE SPCR SX		20000	1 049	90034	40024	SAF ASSEMBLY	EP .0160	
					90040	40024	SAF ASSEMBLY	EP .0200	
L44643	CONE		40024	2 2AD	9K049	4K024	SAF ASSEMBLY	EP .0060	
L44610	CUP		40024	2 1AD					
K106789R	CUP SPCR SY		20000	1 049					
K106790R	CONE SPCR SX		20000	1 049					
L44600LA	DUOFASEAL			1 090					
L44643	CONE		40024	2 2AD	90049	40024	SAF ASSEMBLY	EP .0060	
L44610	CUP		40024	2 1AD	90050	40024	SAF ASSEMBLY	EP .0100	
K106789R	CUP SPCR SY		20000	1 049					
K106790R	CONE SPCR SX		20000	1 049					
L44600LA	DUOFASEAL			1 090					
L44643	CONE		20024	2 2AD	90062	20024	SAS ASSEMBLY	EP .0100	
L44610	CUP		20024	2 1AD	902A5	20024	SAS ASSEMBLY	EP .0120	
K106790R	CONE SPCR SX		20000	1 049					
K143260R	CUP SPCR SY		20000	1 049					
L44643	CONE		20227	2 2AA	902A1	20227	SAS ASSEMBLY	EP .0100	
L44610	CUP		20227	2 1AA					
K106790R	CONE SPCR SX		20000	1 049					
K143260R	CUP SPCR SY		20000	1 049					
L44643	CONE		40024	1 2AD	90028	40000	SAS ASSEMBLY	EP .0060	91 260
L44643L	CONE		40000	1 2AA	90029	40000	SAS ASSEMBLY	EP .0100	91 260
L44610	CUP		40024	2 1AD					
K106789R	CUP SPCR SY		20000	1 049					
K106790R	CONE SPCR SX		20000	1 049					
L44600L	DUOFASEAL			1 090					
L44643H	CONE		20024	2 2AA	902A3	20024	SAF ASSEMBLY	EP .0120	
L44610	CUP		20024	2 1AD					
K106789R	CUP SPCR SY		20000	1 049					
K106790R	CONE SPCR SX		20000	1 049					
L44643H	CONE		40227	2 2AA	904A4	40227	SAF ASSEMBLY	EP .0120	
L44610	CUP		40227	2 1AA					
K106789R	CUP SPCR SY		20000	1 049					
K106790R	CONE SPCR SX		20000	1 049					
L44643L	CONE		40000	1 2AA	90026	40000	542 ASSEMBLY		91 260
L44600L	DUOFASEAL			1 090					
L44643L	CONE		40000	1 2AA	90043	40000	5AA ASSEMBLY		75 100
L44610	CUP		40024	1 1AD					
L44600L	DUOFASEAL			1 090					

ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY										44643	MAY	6, 1992	05.18-	PAGE	553
ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	COMP DESC	SP TY	COMP INSP	Q-A SGC	COMP ASSY CODE	ASSY INSP	ASSY SGC DESC	END PLAY OR PRELOAD	OBsolete DATE					
	L44643L	CONE		40000	2 2AA	90033	40000	SAF ASSEMBLY	EP .0100	91 260					
	L44610	CUP		40024	2 1AD										
	L44510EC	CUP SPCR S	S	20000	1 04A										
	L44643XC	CONE SPCR A	A	20000	1 04A										
	K106789R	CUP SPCR SY	SY	20000	1 049										
	L44600L	DUOFASEAL			2 090										
	L44643L	CONE		40000	2 2AA	90027	40000	SAF ASSEMBLY	EP .0100	91 260					
	L44610	CUP		40024	2 1AD	90045	40000	SAF ASSEMBLY	EP .0300	91 260					
	K106789R	CUP SPCR SY	SY	20000	1 049										
	K106790R	CONE SPCR SX	SX	20000	1 049										
	L44600L	DUOFASEAL			2 090										
L44643LA	L44643LA	CONE		45410	1 2AA	95046	45410	542 ASSEMBLY		91 260					
	EX2348-SD	O RING			1 090										
	L44600L	DUOFASEAL			1 090										
	L44643LA	CONE		45410	1 2AA	95047	45410	542 ASSEMBLY		91 260					
	EX2348 SE	UNKNOWN			1 090										
	L44600L	DUOFASEAL			1 090										
	L44643LA	CONE		45410	1 2AA	95048	45410	542 ASSEMBLY		91 260					
	EX2348 SF	O RING			1 090										
	L44600L	DUOFASEAL			1 090										
	L44643LA	CONE		45410	1 2AA	95060	45410	542 ASSEMBLY		91 260					
	EX2348 SG	O RING			1 090										
	L44600L	DUOFASEAL			1 090										
	L44643LA	CONE		40000	1 2AA	90014	40000	542 ASSEMBLY		91 260					
	L44600L	DUOFASEAL			1 090										
	L44643LA	CONE		40000	1 2AA	90013	40000	542 ASSEMBLY		91 260					
	L44600L	DUOFASEAL			1 090										
	K97154	RUB RING			1 090										
	L44643LA	CONE		40	1 2AA	90019	40410	542 ASSEMBLY		91 260					
	L44600L	DUOFASEAL			1 090										
	K97154	RUB RING			1 090										
	L44643LA	CONE		40000	2 2AA	90019	40000	542 ASSEMBLY	EP .0120	91 260					
	L44610	CUP		40024	2 1AD										
	L44643XB	CONE SPCR A	A	20000	1 04A										
	L44600L	DUOFASEAL			2 090										
	L44643LA	CONE		40000	2 2AA	90023	40024	5AF ASSEMBLY	EP .0100	91 260					
	L44610	CUP		40024	2 1AD										
	K106789R	CUP SPCR SY	SY	20000	1 049										
	K106790R	CONE SPCR SX	SX	20000	1 049										
	L44600L	DUOFASEAL			2 090										
	K97154	RUB RING			2 090										
L44643X	L44643X	CONE		40410	1 2AA	90061	40410	542 ASSEMBLY							
	K97154	RUB RING			1 090										
L44649	L44649	CONE		41024	1 2AD	9100C	41024	5AD ASSEMBLY							
	L44610	CUP		41026	1 1AD										
	L44649	CONE		0	1 2AF	90022	0	6AA ASSEMBLY							
	L44610	CUP		0	1 1AF										
	L44649	CONE		0-174	1 2AF	90037	0 174	6AA ASSEMBLY							
	L44610	CUP		0	1 1AF										
	L44649	CONE		40024	2 2AD	90020	40024	5AF ASSEMBLY	EP .0120						
	L44610	CUP		40024	2 1AD										
	EX2348-SB	CUP SPCR SY	SY	20000	1 049										
	EX2348TA	CONE SPCR SX	SX	20000	1 049										

810ER

## ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY

44649

MAY 6, 1992 05.18

PAGE 554

ASSEMBLY  
PART NUMBER

COMPONENT PART NUMBER	SP DESC	COMP TY	INSP	Q-A SGC	COMP ASSY CODE	ASSY INSP	ASSY SGC DESC	END PLAY OR PRELOAD	OBsolete DATE
L44649	CONE		40024	2 2AD	90017	40024	5AA ASSEMBLY	EP .0160	
L44610	CUP		40024	2 1AD					
L44649XA	CONE SPCR A		20000	1 04A					
L44649	CONE		20024	2 2AD	902A1	20024	5AF ASSEMBLY	EP .0020	
L44610	CUP		20024	2 1AD					
K106789R	CUP SPCR SY		20000	1 049					
K302683R	CONE SPCR SX		20000	1 049					
L44649	CONE		40024	2 2AD	90038	40024	5AF ASSEMBLY	EP .0060	
L44610	CUP		40024	2 1AD	90032	40024	5AF ASSEMBLY	EP .0120	
K106789R	CUP SPCR SY		20000	1 049	90044	40024	5AF ASSEMBLY	EP .0140	
K302683R	CONE SPCR SX		20000	1 049					
L44649-B	L44649-B	CONE	00	1 2AF	90030	00	7AA ASSEMBLY		83 280
	L44610	CUP	00	1 1AF					
K44737A	15245	CUP	40024	2 1AD	90010	40024	453 TUBE ASSY		
	K44732	CLOSURE		2 411					
	K44737A	TUBE		1 453					
K44741	15245	CUP	40024	2 1AD	90010	40024	453 TUBE ASSY		
	K44733	BACK RING		2 419					
	K44741	TUBE		1 453					
K44741A	15245	CUP	40024	2 1AD	90011	40024	453 TUBE ASSY		
	K44741A	CLOSURE		2 453					
	K45138			2 411					
K44742	K44733	BACK RING		2 419	90010		453 TUBE ASSY		
	K44742	TUBE		1 453					
K44746A	15123	CONE	40024	2 2AD	90011	40024	453 TUBE ASSY		
	15245	CUP	40024	2 1AD					
	K44746A	TUBE		1 453					
	K45138	CLOSURE		2 411					
	K72667	CONVSHAFT		1 469					
	K72691	COLLAR		2 469					
	K99287			2 090					
	15245	CUP	40024	2 1AD	90010	40024	453 TUBE ASSY		
	K44746A	TUBE		1 453					
	K45138	CLOSURE		2 411					
K44749A	15245	CUP	40024	2 1AD	90010	40024	453 TUBE ASSY		
	K44749A	TUBE		1 453					
	K56826	CLOSURE		2 411					
K44762A	14276	CUP	40024	2 1AE	90010	40024	454 TUBE ASSY		
	129672	CLOSURE		2 411					
	K44762A	TUBE		1 454					
K44767A	14276	CUP	40024	2 1AE	90010	40024	454 TUBE ASSY		
	129672	CLOSURE		2 411					
	K44767A	TUBE		1 454					
V44769	141136A	CONE	40024	2 2AA	90010	40024	454 TUBE ASSY		83 048
	14276	CUP	40024	2 1AE					
	K3098	FELT		2 491					
	126770	TUBE		1 454					
	149570	CLOSURE		2 411					
	150000	CLOSURE		2 411					
	K1000169	BACK RING		2 419					
45280	45280	CONE	0	1 2BF	90021	0	6BA ASSEMBLY		
	45220	CUP	0	1 1BF					
45282	45282	CONE	20024	2 2BP	90010	20024	5BA ASSEMBLY	EP .0080	
	45220	CUP	20024	2 1BP					
	Y2S-45220	CUP SPCR Q	20000	1 04Q					

ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY										45285	MAY 6, 1992	05.18-	PAGE	555
ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SW	COMP TY	Q-A INSP	COMP SGC	ASSY CODE	ASSY INSP	ASSY SGC DESC	END PLAT OR PRELOAD	OBSOLETE DATE			
45285	45285	CONE			0	1	2BF	90010	0	6BA ASSEMBLY				
	45220	CUP			0	1	1BF							
	45285	CONE			20016	2	2BP	90011	20016	5BA ASSEMBLY	EP .0030			
	45220	CUP			20082	2	1BP							
	Y25-45220	CUP SPCR Q	Q		20000	1	04Q							
	45285	CONE			20024	2	2BP	90046	20024	5BA ASSEMBLY	EP .0060			
	45220	CUP			20024	2	1BP							
	Y25-45220	CUP SPCR Q	Q		20000	1	04Q							
	45285	CONE			20024	1	2BP	90020	20024	5BA ASSEMBLY	EP .0050			
	HM807046	CONE			20024	1	2BE							
	45221	CUP			20024	1	1BP							
	HM807011	CUP			2F024	1	1BA							
	HM807011EA	CUP SPCR R	R		20000	1	04B							
	HM807046XC	CONE SPCR A	A		20000	1	04A							
	45285	CONE			20024	1	2BP	90020	20024	5BA ASSEMBLY	EP .0050	89 237		
	HM807046	CONE			20024	1	2BE							
	45221	CUP			20024	1	1BP							
	HM807011	CUP			20024	1	1BA							
	HM807011EA	CUP SPCR R	R		20000	1	04B							
	HM807046XC	CONE SPCR A	A		20000	1	04A							
45287	45287	CONE			0	1	2BF	90012	0	6BA ASSEMBLY				
	45220	CUP			0	1	1BF							
	45287	CONE			0	1	2BF	90044	0	6BA ASSEMBLY				
	45220-B	CUP			0	1	1BH							
	45287	CONE			0	1	2BF	90013	0	6BA ASSEMBLY				
	45221	CUP			0	1	1BF							
45289	45289	CONE			0	1	2BF	90048	0	6BA ASSEMBLY				
	45220	CUP			0	1	1BF							
	45289	CONE			0-174	1	2BF	90050	0-174	6BA ASSY				
	45221	CUP			0	1	1BF							
	45289	CONE			40024	2	2BP	90049	40024	5BA ASSEMBLY	EP .0120			
	45221	CUP			40024	2	1BP							
	Y15-45221	CUP SPCR S	S		20000	1	04B							
	X15-45289	CONE SPCR A	A		20000	1	04A							
45290	45290	CONE			0	1	2BF	90014	0	6BA ASSEMBLY				
	45220	CUP			0	1	1BF							
	45290	CONE			0-30	1	2BF	90034	0-30	6BA ASSEMBLY				
	45220	CUP			0	1	1BF							
	45290	CONE			40024	2	2BP	90016	40024	5BA ASSEMBLY	EP .0080			
	45220	CUP			40024	2	1BP							
	Y15-45220	CUP SPCR R	R		20000	1	04Q							
	X15-45290	CONE SPCR A	A		20000	1	04P							
	45290	CONE			40024	2	2BP	90018	40024	5BA ASSEMBLY	EP .0140			
	45220	CUP			40024	2	1BP							
	X25-45290	CONE SPCR A	A		20000	1	04P							
	45290	CONE			0	1	2BF	90045	0	6BA ASSEMBLY				
	45220-B	CUP			0	1	1BH							
	45290	CONE			40024	2	2BP	90051	40024	5BA ASSEMBLY	EP .0160			
	45221	CUP			40024	2	1BP							
	X25-390	CONE SPCR A1	A1		20000	1	04A							
	Y25-45221	CUP SPCR RSR	RSR		20000	1	04B							

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q-A SGC	COMP ASSY	ASSY INSP	ASSY SGC DESC	END PLAY OR PRELOAD	OBsolete DATE
						CODE	CODE	INSP	SGC DESC	
	45290	CONE		20177	1	2BA	90043	20417	SBA ASSEMBLY EP .0060	86 071
L507949	CONE			20177	1	2BA				
45220	CUP			20177	1	1BA				
L507910	CUP			20177	1	1BA				
L507949XE	CONE SPCR BB			20000	1	04A				
	45290	CONE		20227	1	2BA	902A1	20227	SBA ASSEMBLY EP .0060	91 231
L507949	CONE			20227	1	2BA				
45220	CUP			20227	1	1BA				
L507910	CUP			20227	1	1BA				
L507949XE	CONE SPCR BB			20000	1	04A				
	45290	CONE		20397	1	2B4	90033	20227	SBA ASSEMBLY EP .0060	90 183
L507949	CONE			20397	1	2B4				
45220	CUP			20397	1	1B4				
L507910	CUP			20397	1	1B4				
L507949XE	CONE SPCR BB			20000	1	04A				
	45290	CONE		20676	1	2BA	902A2	20676	SBA ASSEMBLY EP .0060	
L507949	CONE			20676	1	2BA				
45220	CUP			20676	1	1BA				
L507910	CUP			20676	1	1BA				
L507949XE	CONE SPCR BB			20000	1	04A				
45290-B	45290-B	CONE	00		1	2BF	90017	00	7BA ASSEMBLY	90 124
	45220	CUP	00		1	1BF				
45291	45291	CONE	0		1	2BF	90047	0	6BA ASSEMBLY	
	45220	CUP	0		1	1BF				
K45307	K45307	HOUSING			1	487	90010		486 HSG ASSY	
T55828	LUG LINER				2	489				
157817	HEARPLATE				4	489				
TE2074	HEARPLATE				1	489				
K45382	K23426	LUG LINER			2	489	90010		486 HSG ASSY	
K29356	HEARPLATE				4	489				
K45382	HOUSING				1	487				
T64577A	STUD				2	489				
T45750	XC2101-B	ROLLER		120 010	90011	30000	377 ASSEMBLY			
	T45750	RACE	30000	1 077	93000	30000	377 ASSEMBLY		79 352	
	T45750C	CAGE RING			1	061				
	T45750F	RACE	30000	1 077						
145751	XC2101-B	ROLLER		120 010	90012	30000	377 ASSEMBLY			
	T45750	RACE	30000	1 077						
	T45750C	CAGE RING			1	061				
	T45751F	RACE	30000	1 077						
	XC2101-B	ROLLER		120 010	90013	30178	377 ASSEMBLY			
	T45750	RACE	30178	1 077						
	T45750C	CAGE RING			1	061				
	T45751F	RACE	30178	1 077						
46150	46150	CONE	0		1	2BF	90010	0	6BA ASSEMBLY	
	46368	CUP	0		1	1BF				
46151	46151	CONE	0		1	2BF	90011	0	6BA ASSEMBLY	
	46368	CUP	0		1	1BF				
46162	46162	CONE	0		1	2BF	90012	0	6BA ASSEMBLY	
	46368	CUP	0		1	1BF				
46175	46175	CONE	0		1	2BF	90013	0	6BA ASSEMBLY	
	46368	CUP	0		1	1BF				
46176	46176	CONE	0		1	2BF	90014	0	6BA ASSEMBLY	
	46368	CUP	0		1	1BF				

ASSEMBLY IDENTIFICATION REPORT. COPYRIGHTED 1992 BY THE TIMKEN COMPANY											46176	MAY 6, 1992	05.18-	PAGE	557
810ER	ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q-A SGC	COMP ASSY CODE	ASSY INSP	SGC ASSY DESC	END PLAY OR PRELOAD	OBSCOLETE DATE				
		46176	CONE		0-30	1	2BF	90015	0-33	6BA ASSEMBLY					
		46368	CUP		0-39	1	1BF								
		46176	CONE		40024	2	2BL	90017	40024	5BA ASSEMBLY	EP .0120				
		46368	CUP		40024	2	1BA								
	X1S-46176	CONE SPCR A			20000	1	04P								
		46176	CONE		0-30	1	2BF	90018	0-33	6BA ASSEMBLY					
		46369	CUP		0-39	1	1BF								
46176-B	46176-B	CONE			00	1	2BF	90016	00	7BA ASSEMBLY					
		46368	CUP		00	1	1BF				90 124				
T46350	T46350	SPR SEAT				1	474	90010		474 SPR ASSY					
	T46351	ROLL PLATE				1	474								
K46424	K21023	WEARPLATE				2	489	90010		486 HSG ASSY					
	K37979	L P COVER				2	466				78 347				
	K46424	HOUSING				1	487								
	T57857	LUG LINER				2	489								
46777T	46777T	CONE			20377	1	2GA	90259	20377	5GQ ASSEMBLY	EP .0280				
	467921D	CONE			20377	1	2GB	90187	20377	5GQ ASSEMBLY	EP .0320				
	467991	CONE			20377	1	2GA								
	46720CD	CUP			20377	2	1EB								
	Y1S-46720	CUP SPCR Q			20000	1	04T								
	46777I	CONE			20377	1	2GA	90138	20377	5GQ ASSEMBLY	EP .0280				
	467921D	CONE			20377	1	2GB	90116	20377	5GQ ASSEMBLY	EP .0320				
	467991	CONE			20377	1	2GA				89 292				
	46720D	CUP			20377	2	1EB				89 292				
	Y1S-46720	CUP SPCR Q			20000	1	04T								
	46777I	CONE			20377	1	2GA	90218	20377	5GQ ASSEMBLY	EP .0280				
	467921D	CONE			20377	1	2GB								
	467991E	CONE			20377	1	2HA								
	46720D	CUP			20377	2	1EB								
	Y1S-46720	CUP SPCR Q			20000	1	04T								
	46777I	CONE			40377	1	2GA	90166	40377	5GQ ASSEMBLY	EP .0280				
	467921D	CONE			40377	1	2GB				89 292				
	467991E	CONE			40377	1	2HA								
	46720D	CUP			40377	2	1EB								
	Y1S-46720	CUP SPCR Q			20000	1	04T								
46780	46780	CONE			0	1	2GF	90082	0	6EA ASSEMBLY					
	46720	CUP			0	1	1EF								
	46780	CONE			0-30	1	2GF	90177	0-30	6EA ASSEMBLY					
	46720	CUP			0	1	1EF								
	46780	CONE			0-174	1	2GF	90160	0-174	6EA ASSEMBLY					
	46720	CUP			0	1	1EF								
	46780	CONE			20024	2	2GA	90262	20024	SEA ASSEMBLY	EP .0120				
	46720	CUP			20024	2	1EL	90150	20024	SEA ASSEMBLY	EP .0140				
	Y2S-46720	CUP SPCR Q			20000	1	04E								
	46780	CONE			40024	2	2GA	90173	40024	SEA ASSEMBLY	EP .0080				
	46720	CUP			40024	2	1EL	90112	40024	SEA ASSEMBLY	EP .0140				
	Y2S-46720	CUP SPCR Q			20000	1	04E								
	46780	CONE			40024	2	2GA	90181	40024	SEA ASSEMBLY	EP .0080				
	46720	CUP			40024	2	1EL	90185	40024	SEA ASSEMBLY	PL .0020				
	X3S-46780	CONE SPCR A			20000	1	04D				84 174				
	46780	CONE			20024	2	2GA	90263	20024	SEB ASSEMBLY	EP .0080				
	46720	CUP			20024	2	1EL	902A1	20024	SEB ASSEMBLY	EP .0120				
	X4H46780	CONE SPCR AH			20000	1	04S								

810ER

## ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY

46780

MAY 6, 1992

05.18.

PAGE

558

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	COMP Q-A		ASSY CODE	ASSY INSP	SGC DESC	END PLAY OR PRELOAD	OBsolete DATE
					SGC	ASSY					
	46780	CONE		0	1	2GF	90074	0	6EA ASSEMBLY		
	46720-B	CONE CUP		0	1	IEH	90184	0	6EA ASSEMBLY		78 213
	46780	CONE		0-30	1	2GF	90178	0-30	6EA ASSEMBLY		
	46720-B	CONE CUP		0	1	IEH					
	46780	CONE		0-35	1	2GF	90260	0-35	6EB ASSEMBLY		
	46720-B	CONE CUP		0-32	1	IEH					
	46780	CONE		0-580	1	2GF	90261	0-580	6EA ASSEMBLY		
	46720-B	CONE CUP		0	1	IEH					
	46780	CONE		0	2	2GF	90213	0	6EB ASSEMBLY		
	46720CD	CONE CUP		0	1	IEG					
X15-46780	46780	CONE	20024	2	2GA	902A7	20024	SEB ASSEMBLY	EP .0040		
	46720CD	CONE CUP	20024	1	IEB	90216	20024	SEB ASSEMBLY	EP .0080		
	X15-46780	CONE SPCR A	20000	1	04S	90226	20024	SEB ASSEMBLY	EP .0120	80 081	
						90211	20024	SEB ASSEMBLY	EP .0120		
						902A3	20024	SEB ASSEMBLY	EP .0160		
						90210	20024	SEB ASSEMBLY	EP .0160		
						90228	20024	SEB ASSEMBLY	EP .0160	80 081	
						902A6	20024	SEB ASSEMBLY	EP .0160		
						90225	20024	SEB ASSEMBLY	EP .0200		
						90212	20024	SEB ASSEMBLY	EP .0200	80 081	
	46780	CONE	20024	2	2GA	902A9	20024	SEB ASSEMBLY			
	46720CD	CONE CUP	20024	1	IEB						
X15-46780	X15-46780	CONE SPCR A	40000	1	04S						
	46780	CONE	20024	2	2GA	902A8	20649	SEB ASSEMBLY			
	46720CD	CONE CUP	20024	1	IEB						
X15-46780	X15-46780	CONE SPCR A	40000	1	04S						
	46780	CONE	20031	2	2GA	90214	20031	SEB ASSEMBLY	EP .0100		
	46720CD	CONE CUP	20024	1	IEB						
X15-46780	X15-46780	CONE SPCR A	20000	1	04S						
	46780	CONE	30000	2	2GF	90329	30000	6EB ASSEMBLY	EP .0030		
	46720CD	CONE CUP	30000	1	IEG	90209	30000	6EB ASSEMBLY	EP .0040		
X15-46780	X15-46780	CONE SPCR A	0	1	04S	90230	30000	6EB ASSEMBLY	EP .0040		80 119
						90221	30000	6EB ASSEMBLY	EP .0050		
						90222	30000	6EB ASSEMBLY	EP .0060		
						90227	30000	6EB ASSEMBLY	EP .0080		
	46780	CONE	30434	2	2GF	90215	30434	6EB ASSEMBLY	PL .0010		
	46720CD	CONE CUP	30039	1	IEG						
X15-46780	X15-46780	CONE SPCR A	0	1	04S						
	46780	CONE	40024	2	2GA	9E4A5	40024	SEB ASSEMBLY	EP .0100		
	46720CD	CONE CUP	4E024	1	IEB	9E4A2	40024	SEB ASSEMBLY	EP .0120		
X15-46780	X15-46780	CONE SPCR A	20000	1	04S	9E4A4	40024	SEB ASSEMBLY	EP .0160		
	46780	CONE	40024	2	2GA	904A5	40024	SEB ASSEMBLY	EP .0100		
	46720CD	CONE CUP	40024	1	IEB	904A2	40024	SEB ASSEMBLY	EP .0120		
X15-46780	X15-46780	CONE SPCR A	20000	1	04S	904A4	40024	SEB ASSEMBLY	EP .0160		85 227
	46780	CONE	0	2	2GF	90231	0	6EB ASSEMBLY	EP .0040		
	46720CD	CONE CUP	0	1	IEG	90223	0	6EB ASSEMBLY	EP .0060		
X15-46780	X15-46780	CONE SPCR A	0	1	04S	90232	0	6EB ASSEMBLY	EP .0080		
	46780	CONE	20024	4	2GA	90220	20024	SEC ASSEMBLY	EP .0160		
	46720CD	CONE CUP	20024	2	IEB						
X15-46780	X15-46780	CONE SPCR A	20000	2	04S						
K80207	K80207	CUP SPCR Q	20000	1	04E						
	46780	CONE	0	2	2GF	90081	0	6EB ASSEMBLY		90 355	
	46720D	CONE CUP	0	1	IEG						

810ER	ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY										46780	MAY 6, 1992	05.18-	PAGE	559
ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	COMP DESC	SP TY	COMP INSP	Q-A SGC	ASSY CODE	ASSY INSP	SGC DESC	ASSY SGC DESC	END PLAY OR PRELOAD	OBSTOLETE DATE				
46780 46720D X15-46780	CONE CUP CONE SPCR A	20024 20024 20000	2 1 1	2GA IEG 04S	90057 90011 90045	20024 20024 30000	SEB ASSEMBLY SEB ASSEMBLY 6EB ASSEMBLY	EP .0120 EP .0160 EP .0030	89 292 89 292 89 292						
46780 46720D X15-46780	CONE CUP CONE SPCR A	30000 30000 0	2 1 1	2GF IEG 04S	90159 90010 90046	30000 30000 30000	6EB ASSEMBLY 6EB ASSEMBLY 6EB ASSEMBLY	EP .0040 EP .0050 EP .0060	89 292 89 292 89 292						
46780 46720D X15-46780	CONE CUP CONE SPCR A	30434 30039 0	2 1 1	2GF IEG 04S	90147 90012 90045	30434 40024 40024	6EB ASSEMBLY	PL .0010	89 292						
46780 46720D X15-46780	CONE CUP CONE SPCR A	40024 40024 20000	2 1 1	2GA IEG 04S	90172 90052 90056	40024 40021 40024	SEB ASSEMBLY SEB ASSEMBLY SEB ASSEMBLY	EP .0080 EP .0120 EP .0200	89 292 89 292 89 292						
46780 46720D X15-46780	CONE CUP CONE SPCR A	40031 40024 20000	2 1 1	2GA IEG 04S	90129 90012 90031	40031	SEB ASSEMBLY	EP .0100	89 292						
46780 46720D X15-46780	CONE CUP CONE SPCR A	0 0 0	2 1 1	2GF IEG 04S	90080 90012 90012	0	6EB ASSEMBLY	EP .0060	90 354						
46780 46720D X15-46780 K80207	CONE CUP CONE SPCR A CUP SPCR Q	40024 40024 20000 20000	4 2 2 1	2GA 1EB 04S 04E	90013 90012 90024	40024	SEC ASSEMBLY	EP .0160	89 292						
46780 46720D X25-46780	CONE CUP CONE SPCR BB	40024 40024 20000	2 1 1	2GA IEB 04D	90134 90024 90024	40024	SEB ASSEMBLY	EP .0160	89 292						
46780 46720DC	CONE CUP	0 0	2 1	2GF IEG	90078 90078	0	6EB ASSEMBLY		90 355						
46780 46720DC X15-46780	CONE CUP CONE SPCR A	20024 20024 20000	2 1 1	2GA IEB 04S	90096 90156 90056	20024 20024 20024	SEB ASSEMBLY SEB ASSEMBLY SEB ASSEMBLY	EP .0120 EP .0160 EP .0160	89 292 89 292 89 292						
46780 46720DC X15-46780	CONE CUP CONE SPCR A	30000 30000 0	2 1 1	2GF IEG 04S	90165 90140 90140	30000 30000 30000	6EB ASSEMBLY 6EB ASSEMBLY 6EB ASSEMBLY	EP .0040 EP .0080 EP .0080	89 292 89 292 89 292						
46780 46720DC X15-46780	CONE CUP CONE SPCR A	40024 40024 20000	2 1 1	2GA IEB 04S	90120 90093 90090	40024 40024 40024	SEB ASSEMBLY SEB ASSEMBLY SEB ASSEMBLY	EP .0120 EP .0160 EP .0200	89 292 89 292 89 292						
46780 46720DC X15-46780	CONE CUP CONE SPCR A	0 0 0	2 1 1	2GF IEG 04S	90170 90077 90077	0 0 0	6EB ASSEMBLY 6EB ASSEMBLY 6EB ASSEMBLY	EP .0040 EP .0060 EP .0060	90 354 90 354 90 354						
46780 46790 46720 X85-46790	CONE CONE CUP CONE SPCR	40024 40024 40024 20000	1 1 2 1	2GA 2GL 1EL 04D	90152 90152 90024 90024	40024	SEA ASSEMBLY	EP .0300	77 237						
46780 46790 46720 X95-46790	CONE CONE CUP CONE SPCR	40024 40024 40024 20000	1 1 2 1	2GA 2GL 1EL 04D	90153 90153 90024 90024	40024	SEA ASSEMBLY	EP .0300	77 237						
46780 M231649 M231610 M231649XH	CONE CONE CUP CONE SPCR A	40024 40024 40024 20000	1 1 2 1	2GA 2GA 1EA 04D	90151 90151 90024 90024	40024	SEA ASSEMBLY	EP .0300							

810ER ASSEMBLY PART NUMBER	ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1992 BY THE TIMKEN COMPANY									46780	MAY	6, 1992	05.18-	PAGE	560
	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A SGC	COMP ASSY CODE	ASSY INSP	ASSY SGC DESC	END PLAY OR PRELOAD	OBSOLETE DATE					
46780-B	46780-B 46720	CONE CUP		00 00		1 2GF 1 1EF	90083 00	7EA ASSEMBLY		90 124					
46790	46790 XC2479D	CONE CUP		0		1 2GF 1 1EF	90114 0	6EA ASSEMBLY		78 227					
	46790 XC2479DA	CONE CUP		0		1 2GF 1 1EH	9015 0	6EA ASSEMBLY		78 227					
	46790 46720	CONE CUP		0		1 2GF 1 1EF	90014 0	6EA ASSEMBLY							
	46790 46720	CONE CUP		0.30		1 2GF 1 1EF	90149 0.30	6EA ASSEMBLY							
	46790 46720	CONE CUP		0.39		1 2GF 1 1EF	90179 0.33	6EA ASSEMBLY							
	46790 46720	CONE CUP		0.174		1 2GF 1 1EF	90145 0.174	6EA ASSEMBLY							
	46790 46720	CONE CUP		40024	2	2GL 1 1EL	90142 40024	SEA ASSEMBLY EP .0240		77 237					
	46720-B Y85-46720 X75-46790	CUP CUP SPCR CONE SPCR		40024 20000 20000	1	1EC 04E 04D									
	46790 46720 125-46720	CONE CUP CUP SPCR Q		40024 40024 20000	2	2GL 2 1EL 1 04E	90182 40024	SEA ASSEMBLY EP .0040							
	46790 46720 Y45-46720 X45-46790	CONE CUP CUP SPCR Q CONE SPCR A		20024 20024 20000 20000	2	2GL 2 1EL 1 04E 1 04D	90095 20024	SEA ASSEMBLY EP .0140							
	46790 46720-B	CONE CUP		30580 30000	1	2GF 1 1EH	90256 30580	6EA ASSEMBLY							
	46790 46720-B	CONE CUP		0		1 2GF 1 1EH	90015 0	6EA ASSEMBLY							
	46790 46720-B	CONE CUP		0.30		1 2GF 1 1EH	90123 0.30	6EA ASSEMBLY							
	46790 46720-B	CONE CUP		0.174		1 2GF 1 1EH	90106 0.174	6EA ASSEMBLY							
	46790 46720-B	CONE CUP		0.580		1 2GF 1 1EH	90255 0.580	6EA ASSEMBLY							
	46790 46720CD	CONE CUP		0	2	2GF 1 1FG	90232 0	6EB ASSEMBLY							
	46790 46720CD X1S-46790	CONE CUP CONE SPCR A		20024 20024 20000	2	2GL 1 1EB 1 04S	90244 20024 90191 20024 90194 20024 90193 20024 90192 20024 90197 20024	SEB ASSEMBLY EP .0020 SEB ASSEMBLY EP .0080 SEB ASSEMBLY EP .0120 SEB ASSEMBLY EP .0160 SEB ASSEMBLY EP .0200 SEB ASSEMBLY EP .0240							
	46790 46720CD X1S-46790	CONE CUP CONE SPCR A		20024 20024 20000	2	2GL 1 1FB 1 04S	90254 20499	SEB ASSEMBLY							
	46790 46720CD X1S-46790	CONE CUP CONE SPCR A		20024 20024 40000	2	2GL 1 1EB 1 04S	902A1 20649	SEB ASSEMBLY							